

Your guide to Aquablasting with Dennes Engineering

- **Cost**
 - Standard Aquablast – R8/min with a minimum charge of R250 (~30min). Waiting time 2-5 working days.
 - EXPRESS Aquablast – R13/min with a minimum charge of R400 (~30min). Cleaning done while you wait!
 - We cannot give quotes / estimates due to the unique nature of each part brought in. Please state clearly if you have budget expectations / constraints and we will try our best to accommodate.
 - You are only charged for the actual time taken to clean your part, there is no guessing.
- **Rust / Oxidation**
 - Our complimentary rust prevention process lasts up to 1 week. Recommendation: Paint / coat / chrome as soon as possible for best results. Or protect with a product like ACF-50 (anti corrosion fluid).
- **Cleaning Media**
 - Cannot guarantee that some won't be left behind. Recommendation: thoroughly inspect your parts prior to re-assembly and remove any glass media that is left behind.
- **Bearings**
 - Glass particles will clog your bearings! Recommendation: Remove or cover bearings.
- **Holes / Channels**
 - Glass and water go everywhere! Recommendation: Seal off all openings with high quality gasket maker and hard plastic, cut out to the shape of the opening.
- **Rubber / Silicon**
 - Aquablasting is safe for rubber / silicon components. Note: if these parts are old / perishing then they may be damaged by the force of the water.
- **Size of parts**
 - Our cabinet can accommodate anything up to 1m³, but the parts need to be light enough to be manoeuvred by hand. Note: large & complex parts can take substantially longer to clean.
- **Complex parts**
 - While we try our best, some hard to reach areas may not get adequately cleaned.
- **Engines / Large parts**
 - **WE STRONGLY RECOMMEND COMPLETELY STRIPPING ENGINES AND LARGE / COMPLEX PARTS.**
 - It is quicker, and the parts get cleaned better when blasting an engine / large / complex part that is completely stripped and in pieces.
 - Channels / bearings have to be very well sealed and this is extremely difficult on large parts.
 - Channels that are not sealed properly will lead to oil / dirt from inside the part, leaking out, making the outside dirty again. If you want us to clean this area again we will have to charge for that time.

- **Contact**

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