

# Your guide to Aquablasting with Dennes Engineering

**NOTE: This process uses high pressure water & glass beads.**

**Cleaning is done entirely at your own risk.**

- **Cost – we have two options:**
  - Standard Aquablast – R8/min with a minimum charge of R250 (~30min). No guarantee on ETA of completion.
  - EXPRESS Aquablast – R13/min with a minimum charge of R400 (~30min). Cleaning done ASAP!
  - We will never give quotes due to the unique nature of each part brought in. Please state clearly if you have budget expectations / constraints and we will try our best to accommodate.
- **Rust / Oxidation**
  - Paint / coat as soon as possible for best results, or protect with a product like ACF-50 (anti corrosion fluid). Our complimentary rust prevention process lasts up to 1 week.
- **Cleaning Media (glass & water)**
  - Glass media and water may be left behind after we are done. Thoroughly inspect your parts prior to re-assembly and remove any water / glass media that is left behind.
- **Bearings/moving parts**
  - Glass particles will clog your bearings and moving parts! Remove your bearings.
- **Holes / Channels**
  - Glass and water go everywhere! We recommend that you stuff openings with rags, seal with high quality gasket maker and cover with hard plastic cut to shape. NOTE water/glass may still squeeze past your rags.
  - We do not close or check covered holes/channels, this is your responsibility.
- **Rubber / Silicon**
  - Aquablasting is safe for most rubber / silicon components. However we take no responsibility if your parts are damaged.
- **Size of parts**
  - Our cabinet can accommodate anything up to 1m<sup>3</sup>, but the parts need to be light enough to be manoeuvred by hand. Note: large & complex parts can take substantially longer to clean.
- **Hard to reach areas**
  - While we try our best, some hard to reach areas may not get adequately cleaned.
- **Engines / Large parts**
  - WE STRONGLY RECOMMEND COMPLETELY STRIPPING ENGINES AND LARGE / COMPLEX PARTS.
- **Job info**
  - It is your responsibility to ensure that your job card is completed accurately when you bring in your parts.
  - Double check your contact info and the number of parts and description of parts shown on your job card.

## Contact

[TEL:021 511 6041](tel:0215116041)   [Info@aquablasting.co.za](mailto:Info@aquablasting.co.za)   [www.aquablasting.co.za](http://www.aquablasting.co.za)

[www.Facebook.com/aquablastza](https://www.facebook.com/aquablastza)   [www.Instagram.com/aquablasting](https://www.instagram.com/aquablasting)

[3A Diesel Road, Ndabeni, Cape Town](#)

[HOURS: Mon–Thur 07:30–16:00, Fri 07:30–13:45](#)